

Thursday, February 02, 2017 8:29:04 AM

Item ID: D2126-0780
Revision ID:
Item Name: Locking Seal-78.0"

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date:	2/2/2017	Start Qty:	2.00	*2*
Required Date:	2/3/2017	Req'd Qty:	2.00	*2*

Cust Item ID:**Customer:**

Reference:

Approvals: Process Plan: 21 Date: FEB 02 2017
QC: 9-89 Date:

Tooling:

Date:

Run Start *NR1*

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2126	D

100

0.00

100

Small Fab

Packaging

Memo

0.00

Packaging

Cut at 78.00" as per dwg 2126

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location.

0.00

120

Packaging

Memo

0.00

Packaging

Work Order ID 156592***156592***

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Thursday, February 02, 2017 8:29:04 AM

Item ID: D2126-0780 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Locking Seal-78.0"
Start Date: 2/2/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 2/3/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130							DAS		
QC	Memo	0.00					21		
Quality Control							9-89		FEB 02 2017

DAS
21
9-89**FEB 02 2017**

Picklist Print

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Work Order ID: 156592

156592

Parent Item: D2126-0780

D2126-0780

Parent Item Name: Locking Seal-78.0"

Start Date: 2/2/2017

Required Date: 2/3/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 16.05.03 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No				f	390.1426		13.68421			

D2126

Locking Seal (Sold Per Foot)

FEB 02 2017

Location

Loc Qty

Loc Code

ST414

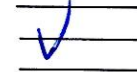
390.1426106

129650

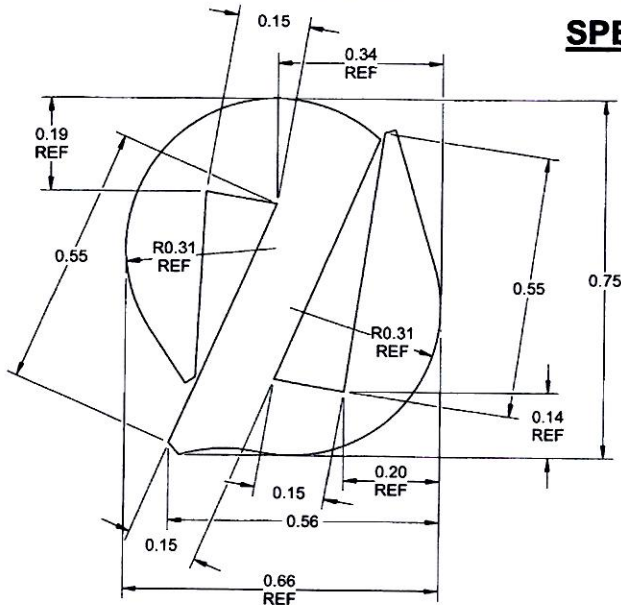
0.00000012

144146

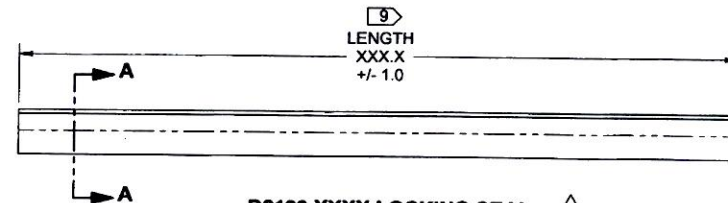
390.142611



SPECIFICATION CONTROL DRAWING



3 SECTION A-A
8



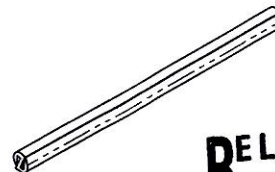
D2126-XXXX LOCKING SEAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 156592 MJS
170202

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

D	REFORMATTED. REDRAWN. MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN; ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN DRAWN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2126 TITLE LOCKING SEAL COPYRIGHT © 1992 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07	REV. D	SHEET 1 OF 1
		SCALE	NTS